

Tool- / Stock list

for our CNC-mandrel machines

Stainless steel pipe bends – from stock, AISI 304

AISI 316 L / AISI 316 Ti or other materials at request

Diameter in mm	radius in mm											
	75	100	115	150	180	250	300	500	800	1000	1200	1500
38.0 x 1.5	70					●	●	●	●	●		
40.0 x 1.5	●	●				●		●	●	●		
45.0 x 1.5	●	●					●	●				
48.3 x 2.0		96		●			●	●				
50.0 x 1.5	●	●		●	●	●	●	●	●	●		
50.0 x 2.0	●	●		●		●	●	●	●	●		
50.8 x 1.5	●					●		●	●	●		
54.0 x 2.0	●			●		●		●	●	●		
60.3 x 1.5		●	●		●	●	●	●	●	●		
60.3 x 2.0		●	●		●	●	●	●	●	●		
63.5 x 2.0					160	●		●	●	●		
65.0 x 1.5			●			●	●	●	●	●		
65.0 x 2.0			●			●	●	●	●	●		
70.0 x 2.0		95		●		●		400	●	●		
76.1 x 2.0					●	●	●	400	●	●		
80.0 x 2.0				●		●		●	●	●	●	●
80.0 x 2.5				●		●		●	●	●	●	●
84.0 x 2.0				●		●		●	●	●		
85.0 x 2.0				●		●		●	●	●		
88.9 x 2.0				●		●		385	●	●	●	
100.0 x 1.5				●		●		●	●	●	●	●
101.6 x 2.0				●				●	●	●	●	
104.0 x 2.0				●				●	●	●	●	●
108.0 x 2.0				●				●	●	●	●	
110.0 x 2.0								●	●	●	●	
114.3 x 2.0				●				●	●	●	●	
125.0 x 2.0								●	●	●		
128.0 x 1.5								●	●	●		
129.0 x 2.0								●	●	●	●	●
133.0 x 3.0								●	●	●	●	●
139.7 x 2.0								●	●	●	●	●
154.0 x 2.0								●	●	●	●	●
156.0 x 3.0								●	●	●	●	●
159.0 x 2.0								●	●	●	●	●
168.3 x 2.0								●	●	●	●	●
204.0 x 2.0									●	●	●	●
206.0 x 3.0										●	●	●

- pipe bends in material no. AISI 304 / AISI 304 L
- bending angle: stock articles 90° and 45°
- welded seam smoothed or shaved
DIN 11 850 / DIN EN 10 357
- wrinkle-free, no start-up bulges
- no scratching or scoring
- visually aesthetic surface
- leg extension each side